

Work Order ID 102536

102536

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Wednesday, May 29, 2013 2:02:10 PM

Item ID: G13013-2

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Lower Bracket

Stop ***NS2***

Start Date: 5/29/2013 Start Qty: 10.00

10

Cust Item ID:

Required Date: 6/4/2013 Req'd Qty: 10.00

10

Customer:

Reference: REWORK

Approvals: Process Plan: *mf*

Date: *13-5-29*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

G13013-2

110

Outsource process-Anodize per QSI017 4.1.10.1

0.00

110

Outsource4

Memo

0.00

Outsource process - Anodize

PULL FROM STOCK G13013-2 X 10
M125828

SEND OUT FOR ANODIZING

P/O: 20025

CL 13/05/29 10

120

Receive & Inspect for Damage & Mat'l Certs

0.00

120

Packaging

Memo

0.00

Packaging

P/O 13/05/10

130

QC3- Inspect Part Finish

0.00

130

QC

Memo

0.00

Quality Control

*Smt
13-6-S*

10

Work Order ID 102536

102536

Page 2

Wednesday, May 29, 2013 2:02:10 PM

Item ID: G13013-2

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Item Name: Lower Bracket

Stop ***NS2***

Start Date: 5/29/2013 Start Qty: 10.00

10

Cust Item ID:

Required Date: 6/4/2013 Req'd Qty: 10.00

10

Customer:

Reference: REWORK

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

140

Identify as per dwg & Stock Location: *5 521*

0.00

140

Packaging

Memo

0.00

Packaging

10x 13-6-5

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

MLJ 13-06-05

MLF 13-6-05

Picklist Print

Wednesday, May 29, 2013 2:02:06 PM

Page 1

Work Order ID: 102536
Parent Item: G13013-2
Parent Item Name: Lower Bracket

Start Date: 5/29/2013

Required Date: 6/4/2013

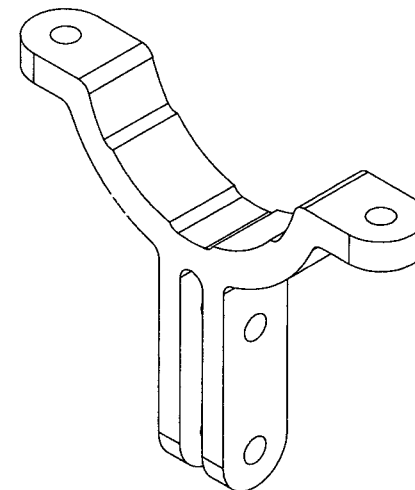
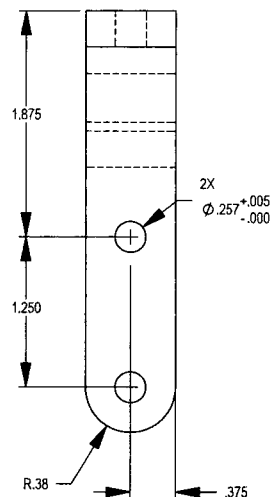
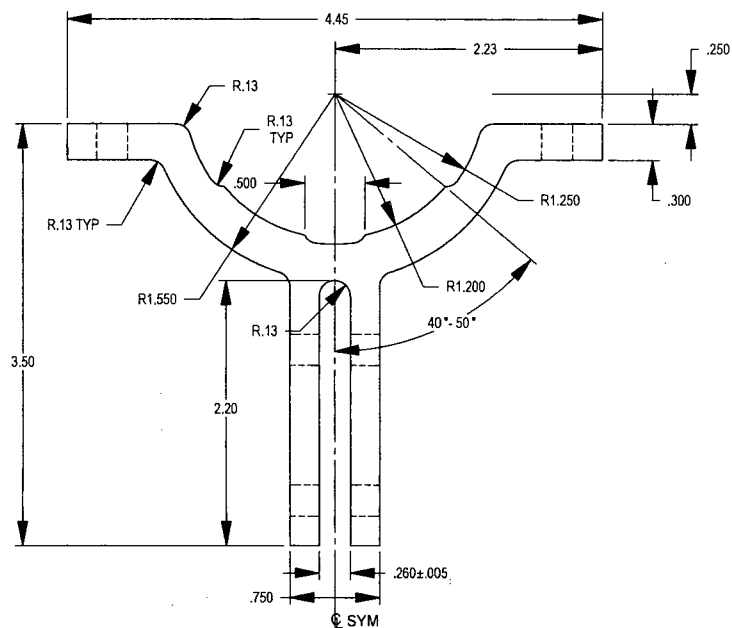
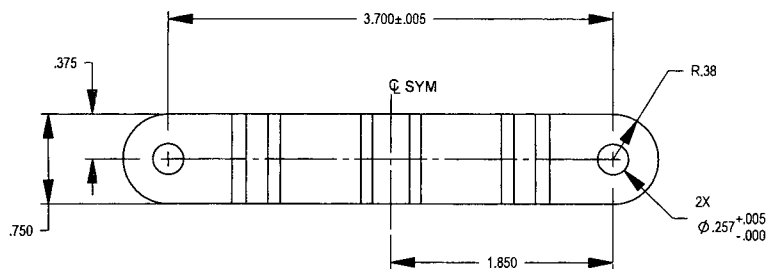
Start Qty: 10.00

Required Qty: 10.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
G13013-2 Lower Bracket		Purchased	No				Each	0.0000		10			

(0) x 125822
MF 12-5-29



REVISIONS		
REV	DESCRIPTION	APPROVAL DATE
A	REVISED FINISH CALLOUT TO REMOVE BEAD BLAST	1/04/10 CLB
B	REVISED TOLERANCE ON 50° ANGLE	2/15/10 CLB
C	DRAWING MOVED FROM GA170	9/30/11 CLB

NOTES:

UNLESS OTHERWISE NOTED

MATERIAL: AL 6061-T6 QQ-A-200/8

FINISH: BUFF/SAND SMOOTH,
BLACK HARD COAT ANODIZE

BREAK SHARP EDGES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ±1/8" X ±.050 ±2° XX ±.030 ±2° XXX ±.010	DESIGNED CLB	DATE 11/03/08	
	DRAWN	DATE	
	CHECKED	DATE	
	APPROVED CLB	DATE 11/03/08	
THIS DOCUMENT INCLUDES INFORMATION PROPRIETARY TO GENEVA AVIATION AND SHALL NOT BE USED OR DUPLICATED BY ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION, INC.			Title LOWER BRACKET Drawing Number G13013-2 Pro No. GA202 SIZE B Scale: 1:1 Sheet 1 of 1



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO20025

Purchase Order Date 5/29/2013

PO Print Date 6/4/2013

Page Number 1 of 1

Order From :

VC-ATG001

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

613-446-4544

613-446-4556

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	102535	G13013-1 TOP BRACKET	6/3/2013 Yes	10.00	FedEx PI collect	\$3.8250	\$38.25

Special Inst: FINISH BLACK HARD ANODIZE PER
IAW MIL-A-8625 TYPE III,
CLASS 2, COLOR BLACK

2	102536	G13013-2 LOWER BRACKET	6/3/2013 Yes	10.00	FedEx PI collect	\$3.8250	\$38.25
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Special Inst: FINISH BLACK HARD ANODIZE PER
IAW MIL-A-8625 TYPE III,
CLASS 2, COLOR BLACK

PO Total:

\$76.50

Change Nbr: 2

Change Date: 6/4/2013

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required - YES NO



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada
Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 62426

Date: 05-Jun-13

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description	Rev:	Line:
8 ea	Part: 646.2910 HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 PRIMER MIL-P-23377J TYPE I CLASS N Job: 20130307		PO: 19717
1 lot	Part: ASST 1 PC D4822-2 1 PC D4822-1 1 PC D4821-1 HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 PRIME MIL-P-23377J TYPE I CLASS N Job: 20130337		PO: 19816
22 ea	Part: D4410-13 ANODIZE BLACK MIL-A-8625 TYPE II CLASS 2 Job: 20130338		PO: 19997
1 lot	Part: ASST 10 PCS G13013-1 10 PCS G13013-2 HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 Job: 20130339		PO: 20025
Certificate of Conformance			
A.T.G. Industries certifies that all items in this shipment are in conformance			



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PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada
Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 62426

Date: 05-Jun-13

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms	Ship Via
with all requirements, specifications and drawings referenced in the purchase order.	
Quantity	Description
	ISO 9001 : 2008 REGISTERED ATG SALES-2010 TERMS APPLY
	DATE : <u>5/6/13</u>
	CERTIFIED SIGNATURE : <u><i>[Signature]</i></u>
	RECEIVER SIGNATURE : _____